# **Fully Sealed Slimline Duct Dampers**

## Description

For control and balancing of supply and extract air systems. All dampers are fitted with opposed blade action, airfoil blades as standard. The angles of the blades are adjusted via the lockable, manual operator with position indicator or with an optional extended spindle suitable for motorisation. The linkage system is enclosed and positioned out of the airstream. Casing leakage conforms to HVCA specification DW144 and Eurovent 2/2 classes A-C.

### Construction

The casing is available fully flanged or with square/rectangular, circular or flat oval spigots and is manufactured from 1.2mm galvanised mild steel. The blades are extruded aluminium airfoil section with pvc seals and stainless steel side seals.

#### Size

From  $100 \times 100$  to  $1000 \times 1000$  in one module. Multiple assemblies can be supplied.

# How to Specify

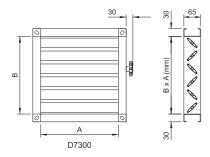
STATE QUANTITY, THE PRODUCT CODING AND THE SIZE WIDTH X HEIGHT

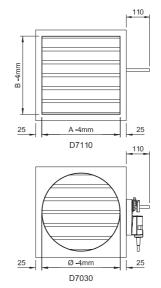
e.g. 10 Qty. D7310+2M 300 x 150.

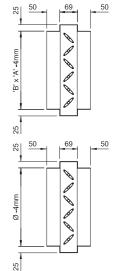


Product Type	Connection	Operation	Bearings
D7 Opposed Blade Damper	3 30mm Flange	O Manual Locking Wheel	O Nylon
	5 35mm Flange	1 Extended Drive Shaft	
	O Circular Spigot	3 Electric Motor Fitted	
	1 Rectangular or Square Spigot		

Seals	Finish					
2 Side & Blade Seals	M Galvanised Case Aluminium Blades					







# **Technical Data Volume Control Dampers**

Seal Effectiveness
The loss of air through the blades of a damper at various duct pressure differentials is given in the table for guidance.

	Blade Leakage Chart I/s - M² (M² = Duct Area)								
Differential Duct Pressure (Pa)	200	300	400	500	600	800	1000	2000	
DF500+0M (Standard)	350	400	450	525	575	700	900	-	
D7310+1M (Fully Sealed)	12	17	20	24	28	33	40	-	
DH603+2M (Heavy Duty Fully Sealed)	4	6	8	9	12	15	17	29	

#### Pressure Drop

Data for pressure drop is based on both a standard flanged unit and a fully sealed flanged unit of  $600 \times 600$ 

				Pressure Loss (Total Pa)						
Duct Air Velocity (M/s)		2	3	4	5	6	7	8	9	10
	30° Closed	3	9	22	47	75	110	140	190	220
DF500+0M	15° Closed	-	-	2	6	12	22	32	46	60
	Fully Open	-	-	-	-	-	-	-	2	3
	30° Closed	-	12	21	35	55	75	90	110	150
D7310+1M	15° Closed	-	4	7	11	18	23	30	40	48
	Fully Open	-	-	2	4	5	7	9	11	14
DH603+2M	30° Closed	-	11	33	50	68	95	120	140	200
	15° Closed	-	-	-	-	5	20	32	44	55
	Fully Open	-	-	-	-	-	-	5	12	21

	Weight Chart (Kg)								
	Damper Width								
Damper Height	200	300	400	500	600	700	800	900	1000
100	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5
200	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	7.0
300	3.0	4.0	4.5	5.5	6.0	6.5	7.0	8.0	9.0
400	4.0	5.0	6.0	6.5	7.5	8.5	9.0	10.0	10.5
500	4.5	5.5	6.5	7.5	8.5	9.5	10.5	11.0	12.0
600	5.5	6.5	7.5	9.0	10.0	11.0	12.0	13.0	14.0
700	6.0	7.5	9.0	10.5	12.0	13.0	14.0	15.0	15.5
800	7.0	8.5	9.5	11.0	12.5	13.5	15.0	16.5	17.5
900	7.5	9.0	11.0	12.5	13.5	15.0	15.5	17.0	19.0
1000	8.0	10.0	12.0	13.5	15.5	17.0	17.5	19.0	21.0
For Heavy Duty Type Multiply by 1.5									

		Torque Rating (Nm)								
		Damper Size								
Duct Pressure (Pa)	Damper Type	250 x 250 500 x 500 750 x 750 1000 x10								
250	Sealed	4.4	6.7	11.8	14.0					
250	Unsealed	1.6	2.5	4.5	5.4					
500	Sealed	5.0	7.3	13.1	16.0					
500	Unsealed	1.8	3.1	5.6	7.0					
750	Sealed	5.5	7.9	14.5	18.0					
750	Unsealed	2.0	3.6	6.7	8.5					
1000	Sealed	6.1	8.5	15.6	20.0					
1000	Unsealed	2.2	4.1	7.8	10.3					

Torque Rating
These values have been rounded up and down to whole numbers and are illustrated for estimation purposes only.

## Weight

These values have been rounded up and down to whole numbers and are illustrated for estimation purposes only.